



Developpement D Outils de Coupe Pour Le Taillage Par Fraise-Mere (Paperback)

By Rech-J

Univ Europeenne, United States, 2010. Paperback. Condition: New. Language: French . Brand New Book. Le taillage d engrenages par fraise-mere est le procede le plus utilise pour la generation de dentures, notamment dans l industrie automobile. Les exigences de productivite obligent les fabricants a augmenter les vitesses de coupe utilisees, ainsi qu a supprimer la lubrification a l huile entiere traditionnelle. Une nouvelle generation de fraises-meres a ete developpee sur la base de l utilisation de substrats en acier rapide fritte fortement allie, associes a de nouvelles familles de revetements, ainsi qu a des methodes optimisees de tribofinition de la microgeometrie des aretes des fraises-meres. Issu de la famille des depots PVD, le revetement dur et refractaire (Ti, Al)N, en association avec le revetement auto-lubrifiant MoS2 a montre leurs performances techniques et economiques dans ce type d operation. Une revue des methodes de caracterisation des revetements a egalement permis de resituer l interet de chacune d elles aux differents stades de developpement d une nouvelle couche. Une etude, mettant en oeuvre diverses methodes complementaires d investigations, a permis de caracteriser l influence thermique et tribologique des revetements sur les modes de formation des copeaux.



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