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Autogenous Welding of Metals, 1908: Tr, From Reports of the National School of Arts and Trades of France (Classic Reprint)

By Louis Leon Bernier

Forgotten Books. Paperback. Condition: New. This item is printed on demand. 54 pages. Dimensions: 9.0in. x 6.0in. x 0.1in.Excerpt from Autogenous Welding of Metals, 1908: Tr, From Reports of the National School of Arts and Trades of FranceThe so-called oxyacetylene welding of metals consists in the assembling, by means of more or less complete melting of metallic pieces of the same nature, the surfaces of which are brought in contact at a high temperature, without interposition of a different metal from that constituting the pieces. By extension, the name oxyacetylene has been applied to welding made between pieces of different metals which can, however, form a resisting alloy. On the other hand, the interposition of another neutral metal capable of forming a more or less perfect assembling between the two similar or different metals in presence constitutes a brazing, and tin soldering is among that class. The melting points of the various metals being very different, the oxyacetylene welding of a certain number of metals (lead, for instance) has been easily accomplished for a number of years, while its application to iron, steel, brass, etc. . has been more difficult and required entirely different processes. We shall consider these latter...



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