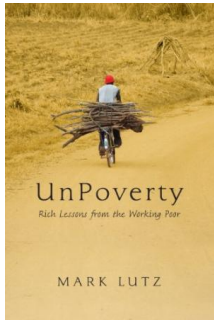


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## UNPOVERTY: RICH LESSONS FROM THE WORKING POOR



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